



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4771-041
Job Sheet 178317



Part No: D4771-041

Job Qty: 2 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,2 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.13 DWG REV.B DD VERF:JLM IPP REV:C 17.04.17 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/21/18	6/21/18	0.00	0.00	Start Up Large Fab-2		DYC 18/06/18
110	Large Fab	2 pcs	6/21/18	6/21/18	0.00	5.91	Large Fab 1		DYC 18/06/18
120	QC	2 pcs	6/21/18	6/21/18	0.00	0.00	QC9		PD 18-06-14
130	QC	2 pcs	6/21/18	6/21/18	0.00	0.00	QC5		PD 18-06-14
140	SprayPaint	2 pcs	6/21/18	6/21/18	0.00	0.06	Spray Paint		Jmb 17/06/2018
150	QC	2 pcs	6/21/18	6/21/18	0.00	0.00	QC5		38
160	Packaging	2 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3-2		57600 9-09
170	QC21-SA	2 Ea	6/21/18	6/21/18	0.00	0.00	QC21		21 JUN 27 2018

Part Op 110 - 1- Weld D4770-045 to wearplate as per dwg D4771 2- Transfer drill holes in bar
Descriptions: 140 - APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 10 and 11 ON DWG)
160 - ***INDICATE FWD DIRECTION AS PER DWG*** LOCATION : FP002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4770-045	Bar Weldment	2 Ea (1 ea)	90-Start up Operation	F163393x4164 (2)
D4771-1	Wearplate	2 Ea (1 ea)	90-Start up Operation	F144814 (2)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4770-045	2	2	0
	D4771-1	2	2	0

Part Specifications

d not be found.

Plex 5/29/18 4:18 PM dart.white.jesse



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Container No: S080176



Part: D4771-041

Job No: 178317

Serial No/Batch: S080176

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/12/18

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